

Sup 11/05

Work Order ID 58546

May 10, 2010 2:47:03 PM



Page 1

Item ID: D206-555-009

Accept



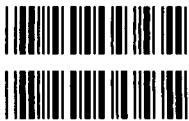
Setup



Revision ID:

Item Name: Scuff Plate Aft RH

Start



Start Date: 5/10/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/11/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run



QC:

Date:

SPC (Y/N):

Date:

Start



Sequence ID/ Work Center ID	Operation Description
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Set Up/ Run Hours

Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Draw Nbr	Revision Nbr
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D206-555	Rev C
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100	
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0.00

	DOCUMENT CONTROL
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DC	
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0.00

Document Control	Type Labels as per PPP D206-555-009
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155	
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0.00

	Chemical Conversion Coat per QSI005 4.1
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HandFinish	
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0.00

Hand Finishing	<i>✓</i> Memo
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STRIP PAINT

160	
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0.00

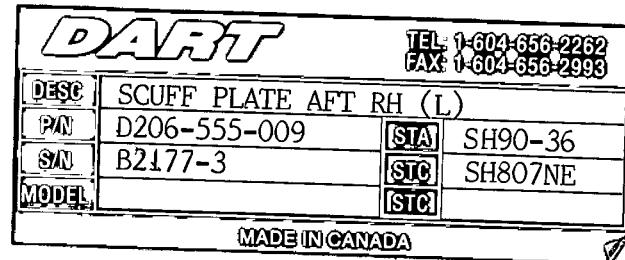
	QC3- Inspect Part Finish
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QC	
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0.00

Quality Control	<i>✓</i> Memo
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8 10/05/10 x 1 8



Work Order ID 58546

May 10, 2010 2:47:03 PM



Page 2

Item ID: D206-555-009

Accept



Setup Start



Revision ID:

Item Name: Scuff Plate Aft RH

Stop



Start Date: 5/10/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/11/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

170

Identify as per dwg & Stock Location:



Packaging

Packaging

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

Process 11/05-11

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

1005-11

Memo

0.00

WKE
10-5-11

Picklist Print

May 10, 2010 2:47:01 PM

Page 1

Work Order ID: 58546



Parent Item: D206-555-009



Parent Item Name: Scuff Plate Aft RH

Start Date: 5/10/10

Required Date: 5/11/10

Comments: IPP C 99.06.29 Returned to Electro Polish DM
IPP Rev:D Now on Waterjet 07-06-09 JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D206-555-009		Manufactured		No			Each	0.0000				



Scuff Plate Aft RH



B2177-3
u 1005.00